



THESE SIX LUBRICATION GROOVES ARE TO BE CONTINUOUS AROUND CIRCUMFERENCE ON PISTONS WITHOUT X-RAY & COLLIMATOR HOLES.

1/8 DIA - 16 HOLES  
 1/8 R x 1/16 DEEP GROOVE (TYP)

NOTE:  
 1. SET OF PISTONS  
 ONE PISTON  
 WITHOUT X-RAY  
 WITH CONT...